



SPECIFICATION	
"Y"	MATERIAL
A	ALUMINUM
B	STEEL
C	STAINLESS STEEL
F	TI
BHR	HR STEEL

NOTES:

1. ORBITAL SAND TO A UNIFORM FINISH USING 180 TO 320 GRIT.
2. TIMESAVER SAND TO A UNIFORM FINISH USING 180 TO 320 GRIT.

SPECIFICATION							
"XX"	LENGTH	WIDTH	THICKNESS	DA	DB	DC	DH
01	120.00 MM	25.40 MM	2.00 MM	12.70 MM	12.70 MM	94.60 MM	5.54 MM
02	120.00 MM	38.00 MM	1.00 MM	19.00 MM	12.70 MM	94.60 MM	5.54 MM
03	152.40 MM	25.40 MM	1.52 MM	12.70 MM	15.88 MM	120.64 MM	4.75 MM
04	152.40 MM	25.40 MM	2.29 MM	12.70 MM	15.88 MM	120.64 MM	4.75 MM
05	152.40 MM	25.40 MM	3.18 MM	12.70 MM	15.88 MM	120.64 MM	4.75 MM
06	203.20 MM	50.00 MM	2.00 MM	25.00 MM	12.70 MM	177.80 MM	5.54 MM
07	240.00 MM	50.80 MM	2.29 MM	25.40 MM	15.88 MM	208.24 MM	4.76 MM
08	240.00 MM	50.80 MM	3.05 MM	25.40 MM	15.88 MM	208.24 MM	4.76 MM
09	260.00 MM	50.00 MM	1.00 MM	25.00 MM	7.00 MM	246.00 MM	4.90 MM
10	260.00 MM	50.00 MM	2.00 MM	25.00 MM	7.00 MM	246.00 MM	4.90 MM
12	200.00 MM	50.00 MM	1.00 MM	25.00 MM	7.00 MM	186.00 MM	4.90 MM
13	120.00 MM	25.40 MM	1.52 MM	12.70 MM	12.70 MM	94.60 MM	5.54 MM
14	254.00 MM	127.00 MM	1.00 MM	63.50 MM	6.35 MM	241.30 MM	5.15 MM
15	254.00 MM	127.00 MM	2.00 MM	63.50 MM	6.35 MM	241.30 MM	5.15 MM
16	254.00 MM	127.00 MM	3.00 MM	63.50 MM	6.35 MM	241.30 MM	5.15 MM
17	254.00 MM	100.00 MM	4.00 MM	50.00 MM	6.35 MM	241.30 MM	5.15 MM
18	254.00 MM	80.00 MM	5.00 MM	40.00 MM	6.35 MM	241.30 MM	5.15 MM
19	260.00 MM	50.00 MM	0.50 MM	25.00 MM	7.00 MM	246.00 MM	4.90 MM
20	150.00 MM	30.00 MM	2.00 MM	15.00 MM	4.50 MM	141.00 MM	5.51 MM
21	60.00 MM	10.00 MM	3.00 MM	5.00 MM	4.50 MM	51.00 MM	5.51 MM
22	172.00 MM	50.00 MM	2.00 MM	25.00 MM	9.50 MM	153.00 MM	4.78 MM
23	254.00 MM	127.00 MM	4.00 MM	63.50 MM	6.35 MM	241.30 MM	5.15 MM
24	254.00 MM	127.00 MM	5.00 MM	63.50 MM	6.35 MM	241.30 MM	5.15 MM
25	260.00 MM	50.00MM	1.50 MM	25.00 MM	7.00 MM	246.00 MM	4.90 MM
26	30.00 MM	10.00MM	1.00 MM	5.00 MM	4.92 MM	20.16 MM	3.30 MM
27	30.00 MM	10.00MM	2.00 MM	5.00 MM	4.92 MM	20.16 MM	3.30 MM
28	26.00 MM	25.00MM	1.00 MM	12.50 MM	4.92 MM	16.16 MM	3.30 MM
29	26.00 MM	25.00MM	2.00 MM	12.50 MM	4.92 MM	16.16 MM	3.30 MM

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ITEM		QTY	PART NO.		DESCRIPTION				USED ON	
			MATERIAL AS SPECIFIED	DRAFTSMAN N.M.B.	DATE 02/23/17	DSI POESTENKILL N.Y. 12140				
				CHECKER						
				ENGINEER		TITLE SPECIMEN - FLAT W/ HOLES FAMILY TABLE				
			FINISH BREAK ALL CORNERS 0.25 MM (0.010 IN) TO 0.40 MM (0.015 IN) RAD. 63 ELSEWHERE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCHES TOLERANCES ARE .XX 0.13 MM (0.005 IN.) .XXX .XXX 0.025 MM (0.001 IN.) FRACT. I				SIZE C SMFIXX REV 003		
QTY	USED ON			SCALE		I / I	SHEET	I	OF	I

P:\SPECIMEN\SMFIXX.IDW